

Split

Sept. 1

Dart Aerospace Ltd.

Date: Tuesday, 15/08/2006 7:18:20 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET ASSEMBLY
Job Number	: 28173-B		
Estimate Number	: 10770	Part Number	: D3462041
P.O. Number	: N/A	Drawing Number	: D3462 REV.B
This Issue	: 15/08/2006	Project Number	: N/A
Prsht Rev.	: NC	Drawing Revision	: B
First Issue	: N/A	Material	: N/A
Previous Run	: 27790	Due Date	: 31/08/2006
Written By	: _____	Qty:	4 Um: Each
Checked & Approved By	: _____		
Comment	: EST REV. A 05.11.18 NEW ISSUE EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :								
1.0	D34623	Lug								
<div>Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)</div> <div>Flange</div> <div>Pick:</div> <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>1</td><td>D3462-3</td><td>flange</td><td>B27852 B27852</td></tr></table> <div>PD 06-09-09 ②</div>			Qty	Part Number	Description	Batch	1	D3462-3	flange	B27852 B27852
Qty	Part Number	Description	Batch							
1	D3462-3	flange	B27852 B27852							
2.0	D34621F	Base Flat Pattern								
<div>Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)</div> <div>Base Flat Pattern</div> <div>Pick:</div> <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td>1</td><td>D3462-1</td><td>base flat pattern</td><td>B28453</td></tr></table> <div>PD 06-09-09 ②</div>			Qty	Part Number	Description	Batch	1	D3462-1	base flat pattern	B28453
Qty	Part Number	Description	Batch							
1	D3462-1	base flat pattern	B28453							
3.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1								
<div>Comment: LARGE FABRICATION RESOURCE 1</div> <div>Weld assembly as per dwg D3462</div> <div>PD 06-09-09 ②</div>										
4.0	QC5/9	WELD INSPECTION								
<div>Comment: WELD INSPECTION</div> <div>PD 06/09/11 ②</div>										
5.0	POWDER COATING	POWDER COATING								
<div>Comment: POWDER COATING</div> <div>Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3</div> <div>PC 060911 ②</div>										

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Drawing Name: BRACKET ASSEMBLY

Job Number: 28173

Part Number: D3462041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

06/09/12 (2)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5437

LB

06/09/12

(2)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

06/09/12 (2)

Job Completion



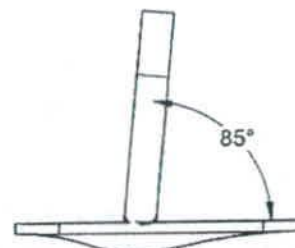
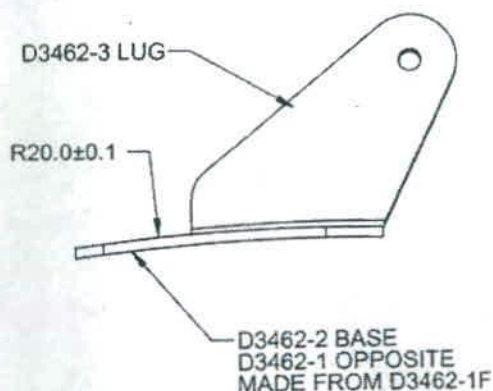
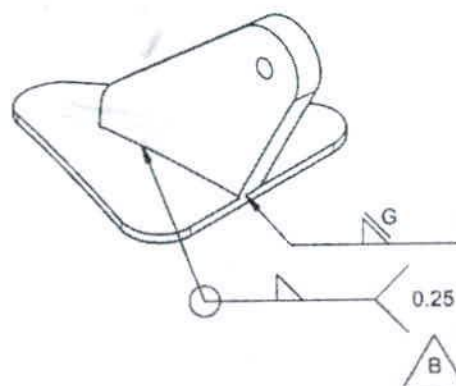
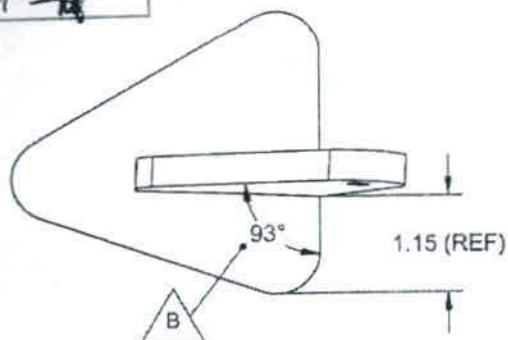
06/09/12



DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3462	REV. B SHEET 1 OF 2
DATE 05.12.05	TITLE BRACKET ASSEMBLY		SCALE 1:2
A	05.09.20	NEW ISSUE	
B	05.12.05	REVISE DIMENSIONS	

RELEASED

05.12.09 H



D3462-042 BRACKET ASSEMBLY (SHOWN)
D3462-041 OPPOSITE

REFERENCE ONLY

NOTES:

- 1) WELD PER DART QSI 004
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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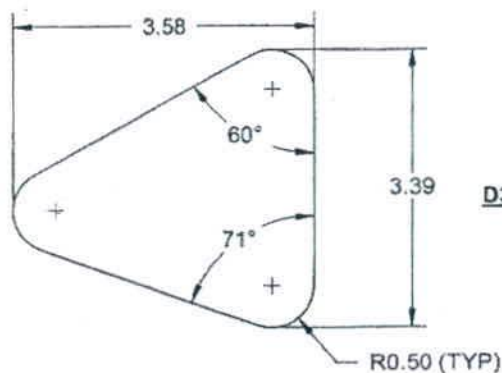
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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3462	REV. B SHEET 2 OF 2
DATE 05.12.05	TITLE BRACKET ASSEMBLY		SCALE 1:2

RELEASED

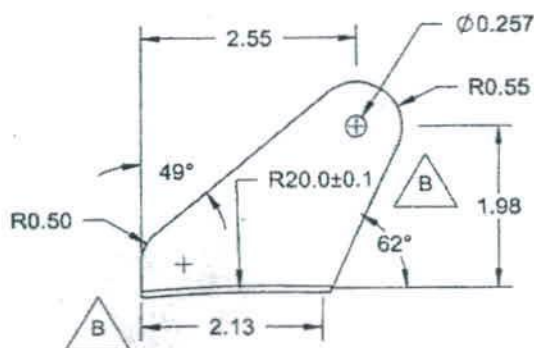
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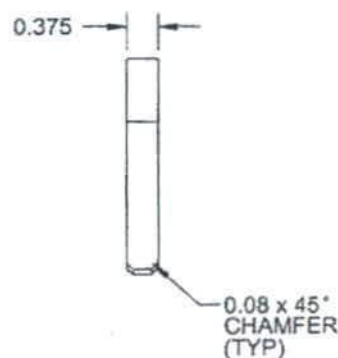
D3462-1F FLAT PATTERN

D3462-1F BASE

- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK (REF. DART SPEC. M304S11 GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010



D3462-3 LUG



D3462-3

- 1) MATERIAL: AISI 304 SS BAR (REF. DART SPEC. M304B)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKED SHARP EDGES 0.005 TO 0.010

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